

TESTING OF SAMBA ELITE POP UP GOALS TO EN 71 SAFETY OF TOYS

CLIENT	Sambasports
CLIENT ADDRESS	Walton Street Colne Lancashire BB8 0EN
CLIENT CONTACT	Jeff Tipler

REPORT NUMBER	LSUK.15-0201						
REPORTED BY	Bleen.	James Blackburn Technical Director					
Approved by	a de la companya della companya dell	Dr Colin Young Managing Director					

SUMMARY OF REPORT / FINDINGS	Testing of Samba Elite Pop Up Goals available in 3 sizes 4 ft , 6ft half round and 4ft Square have been undertaken in accordance with EN 71 Safety of Toys All goals were found to meet the requirements of EN 71-1, 2 and 3
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SCOPE OF TESTING	Determination of the mechanical and physical properties of toys in accordance with EN 71-1:2014 Determination of the flammability of toys under particular test conditions – Toys intended to be entered by a child in accordance with EN 71-2:2011+A1:2014 Determination of migration of certain elements in accordance with EN 71-3:2013+A1:2014
Test Procedure/Standards	EN 71-1:2014 Mechanical and Physical Properties EN 71-2:2011+A1:2014 Flammability of Toys EN 71-3:2013+A1:2014 Migration of Certain Elements
PRODUCT DETAILS / DESCRIPTION	Self-assembly Pop up goals available in 3 sizes and shape, 4ft half round, 6ft half round and 4ft square
TEST CONDITIONS	The test samples were tested at 23 \pm 2 °C and 50 \pm 10 % relative humidity and conditioned for a minimum of 24 hours prior to testing commencement.

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TEST RESULTS EN71-1 MECHANICAL AND PHYSICAL PROPERTIES					
Clause	Details	Result			
4.1	Material	Pass			
4.2	Assembly	Pass			
4.7	Edges	Pass			
4.8	Points and Wires	Pass			
4.16	Heavy Immobile Toys	Pass			
5.0	Toys intended for Children under 36 months	n/a			
6.0	Packaging	Pass			
7.1	General Requirements	Pass			
7.2	Toys not intended for Children under 36 months	Pass			

TEST RESULTS EN71-2 FLAMMABILITY OF TOYS							
Clause	ause Details Result						
4.4	Toys intended to entered by a child	Pass					

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TEST RESULTS	FN71-3 MIGRA	ATION OF CERTA	VINI FLEMENITS

Sample	Elen	Elements (see table below for limits)										Result								
Frame	101	0.5	<0.5	1.6	8.9	<0.5	0.7	0.7	<0.004	6.8	28	1.3	1.3	<0.5	2.4	<0.5	11	<0.5	33	Pass
Blue Fabric	17	0.7	<0.5	36	9.2	<0.5	<0.5	<0.5	<0.004	<0.5	13	0.7	0.8	<0.5	1.3	<0.5	8.1	<0.5	246	Pass
Netting	4.6	1.2	<0.5	1.6	7.4	<0.5	<0.5	<0.5	<0.004	<0.5	13	1.0	0.6	<0.5	1.4	<0.5	7.1	<0.5	23	Pass
Corner Brackets	4.6	<0.5	<0.5	0.9	6.8	<0.5	<0.5	<0.5	<0.004	<0.5	13	0.8	0.7	<0.5	1.5	<0.5	7.4	<0.5	22	Pass
Black Straps	25	<0.5	<0.5	17	8.4	<0.5	0.7	0.7	<0.004	<0.5	22	7.1	2.0	<0.5	1.5	<0.5	8.5	<0.5	65	Pass
Velcro Wraps	9.2	<0.5	<0.5	5.5	8.6	<0.5	<0.5	<0.5	<0.004	<0.5	16	2.0	0.9	<0.5	1.4	<0.5	8.4	<0.5	32	Pass
Yellow Pegs	3.9	<0.5	<0.5	0.7	6.3	<0.5	<0.5	<0.5	<0.004	<0.5	14	0.7	0.5	<0.5	1.2	<0.5	7.4	<0.5	22	Pass
Elastic Cord	11	<0.5	<0.5	110	8.5	<0.5	0.6	0.6	<0.004	<0.5	1.8	<0.5	1.3	<0.5	1.4	<0.5	6.2	<0.5	2665	Pass
Metal Pegs	5.3	<0.5	<0.5	0.7	10	<0.5	7.0	7.0	<0.004	<0.5	2.8	0.5	61	<0.5	1.8	<0.5	6.6	<0.5	8100	Pass

	Migration limit						
Element	Category I mg/kg	Category II mg/kg	Category III mg/kg				
Aluminium	5 625	1 406	70 000				
Antimony	45	11,3	560				
Arsenic	3,8	0,9	47				
Barium	1 500	375	18 750				
Boron	1 200	300	15 000				
Cadmium	1,3	0,3	17				
Chromium (III)	37,5	9,4	460				
Chromium (VI)	0,02	0,005	0,2				
Cobalt	10,5	2,6	130				
Copper	622,5	156	7 700				
Lead	13,5	3,4	160				
Manganese	1 200	300	15 000				
Mercury	7,5	1,9	94				
Nickel	75	18,8	930				
Selenium	37,5	9,4	460				
Strontium	4 500	1 125	56 000				
Tin	15 000	3 750	180 000				
Organic tin	0,9	0,2	12				
Zinc	3 750	938	46 000				

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The submitted samples complied with the requirements of EN 71-1:2014 Mechanical and physical properties EN 71-2:2011+A1:2014 Flammability EN 71-3:2013+A1:2014 Migration of certain elements	Conclusions	EN 71-1:2014 Mechanical and physical properties EN 71-2:2011+A1:2014 Flammability
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PHOTOGRAPHS

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Goals



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