

Test Report No. BTX 105105(4)/MD/06

Date: 18 January 2007

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B.G. SPORTS INTERNATIONAL
LTD
WALTON STREET, COLNE
LANCS
BB8 0EA
UNITED KINGDOM

Attention: George Metcalfe

The following sample was submitted and identified by the client as:

Sample Description: 8' x 4' Free standing Goal

Details of Sample: Plastic Goal with Plastic connectors, Net and steel ground pegs

Date Sample(s) Received: 20th November 2006

Testing Period: Tested 22nd November 2006

Test(s) Requested: BS8462:2005

Test Results: Detailed in Appendix A

Comments/Conclusions: The Goal meets with the requirements of BS8462:2005

Signed for and on behalf of
SGS United Kingdom Ltd


Mark Dawes
Senior Technologist

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SGS United Kingdom Ltd | Oakwood House, City Road, Bradford BD8 8JY Tel +44 (0)1274 760400 Fax +44 (0)1274 760429
Registered in England No. 1193985 Rossmore Business Park, Ellesmere Port, Cheshire CH65 3EN www.sgs.com
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Appendix A: Test Results**BS8462:2005****Goals for youth football, futsal, mini-soccer and small sided football- Specification.****Mass kg: <18 kg**

Clause		Requirement	Result	Pass/Fail
4. Dimensions				
4.1	Goal Frame	5,6,7 a side football Length 4900 max Height 1850 max	Length 2435 mm Height 1210 mm	Pass
4.2	Support Frame	80% of Height	1060	Pass
4.3	Elbow Net Supports	N/A	N/A	N/A
4.4	Ground Sockets	Minimum depth 460 mm	N/A	N/A
4.5	Diagonal supports	N/A	N/A	N/A
4.6	Net	5,6,7 a side football Nominal size 2440 x 1220	Length 2620 mm Height 1400 mm Depth (top) 530 mm Depth(bottom) 1280mm Mesh 120 x 120 mm Cord 2.5 mm	Pass
5 Materials				
5.1	Goal Frame	Metal or rigid plastic with uv Stabiliser	Rigid Plastic Manufacturer to certify presences of uv stabiliser	Pass
5.2	Net pegs	Non corrodible metal or plastic with uv stabiliser	N/A	N/A
6 Construction				
6.1	Framework and net supports	Cross section of uprights and crossbar shall be identical and either square, oval or circular or elliptical	Round cross section identical	Pass
		Corners and edges shall have a radius of greater that 3 mm	Pass	Pass
		No pointed or sharp edged protrusions on the framework. Protruding screw heads greater than 8mm shall be covered.	None No screw heads	Pass
6.1	Framework and net supports (continued)	Nut and bolt heads protruding less than 8 mm shall be free form burrs	None	Pass

Clause		Requirement	Result	Pass/Fail
		All welds shall have rounded edges	None	Pass
		Folding goals	N/A	N/A
6.2	Net fixings	No gaps to allow ball through External openings <8 or >25mm Spacing between attachment <400mm No spring or cup hooks	Pass <8mm < 400mm None	Pass Pass Pass Pass
6.3	Ground sockets	Supplied with tightly fitting rubber, metal or plastic cap or drop in lid	N/A	N/A
6.4	Finish	All steel components shall protected against corrosion by hot galvanizing, electroplating, powder coating or painting	Steel pegs - Galvanised	Pass
6.5	Strength			
6.5.1	Crossbar	6.5.1.1 No fracture, collapse or permanent deformation greater than 10 mm- Load 300N	None	Pass
6.6	Net	Breaking force 660N	745.2N	Pass
6.7	Stability			
6.7.1	Stability	Goal shall not tip over when horizontal force of 300 N applied	Goal remains upright (Pegged- Grass) Goal remains upright (Weighted-Hard surface)	Pass Pass
6.8	Frame entrapment	Any point above 1200mm shall not have downward angles greater than 60 degrees and no openings less than 230mm diameter	Pass	Pass
7	Instruction for users-			Pass
8.1	Marking - Warning Label			Pass
8.2	Marking - Anchoring positions			Pass
8.3	Marking – Product identification			Pass
8.4	Marking – Durability	a) Water b) Petroleum Spirit		Pass Pass

*** End of Report***